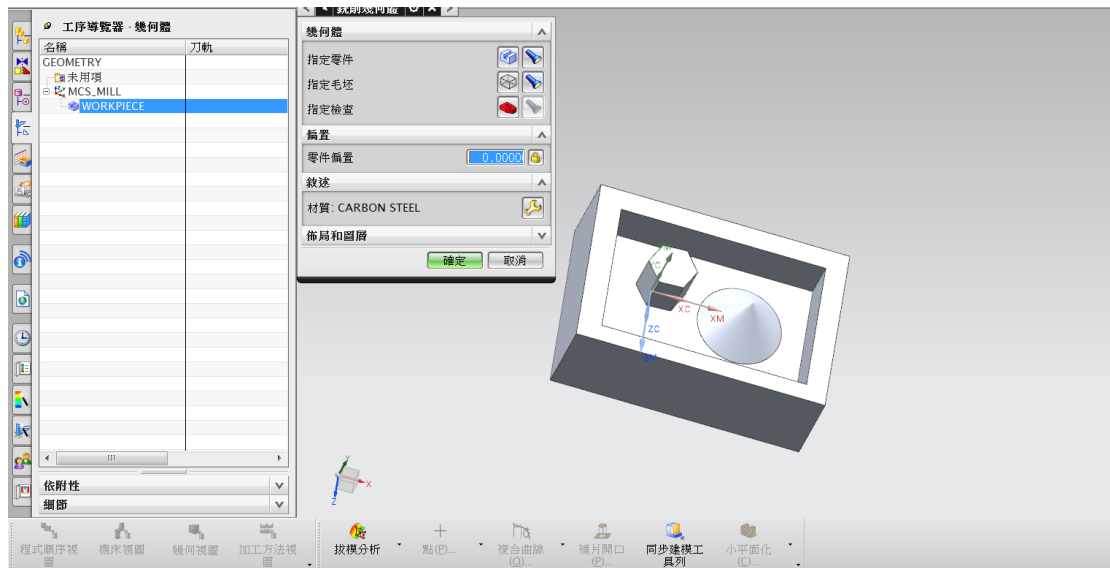
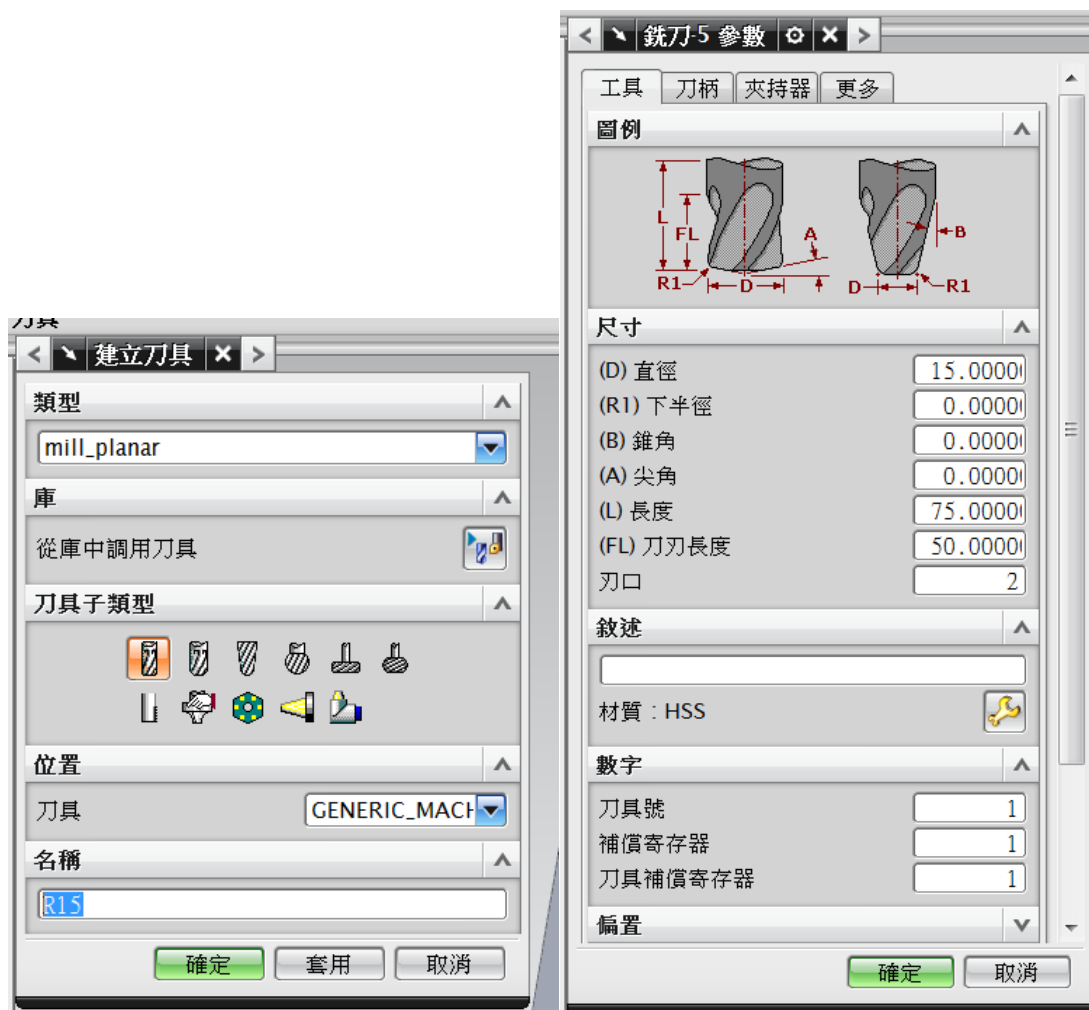


4A314903 吳志原

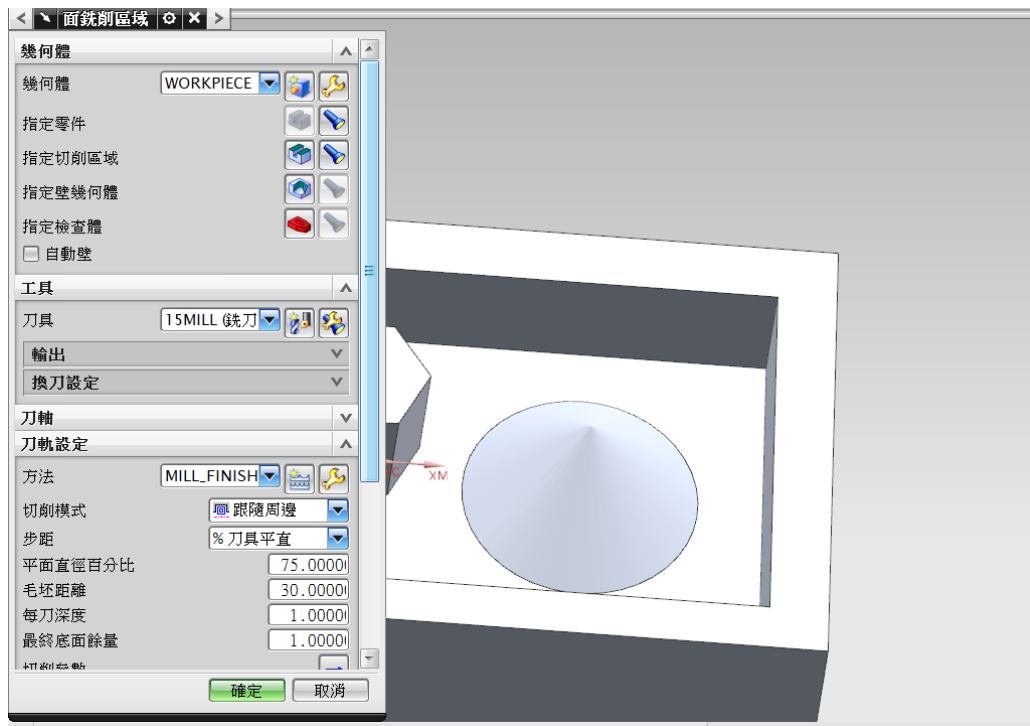
1.以 WORKPIECE 選定零件及包容塊



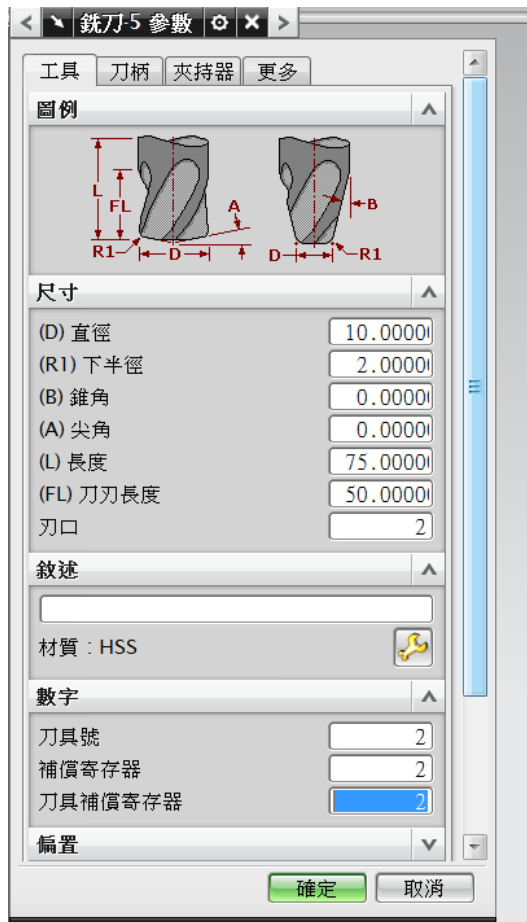
2.建立刀具



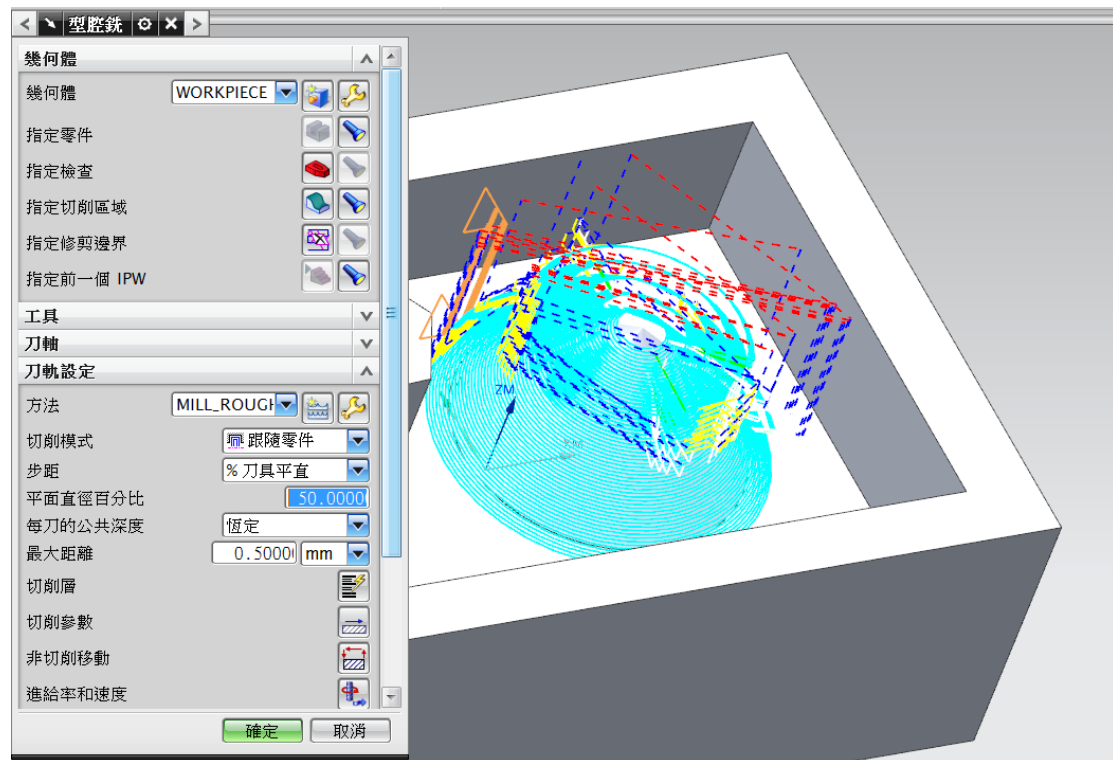
3. 建立工序



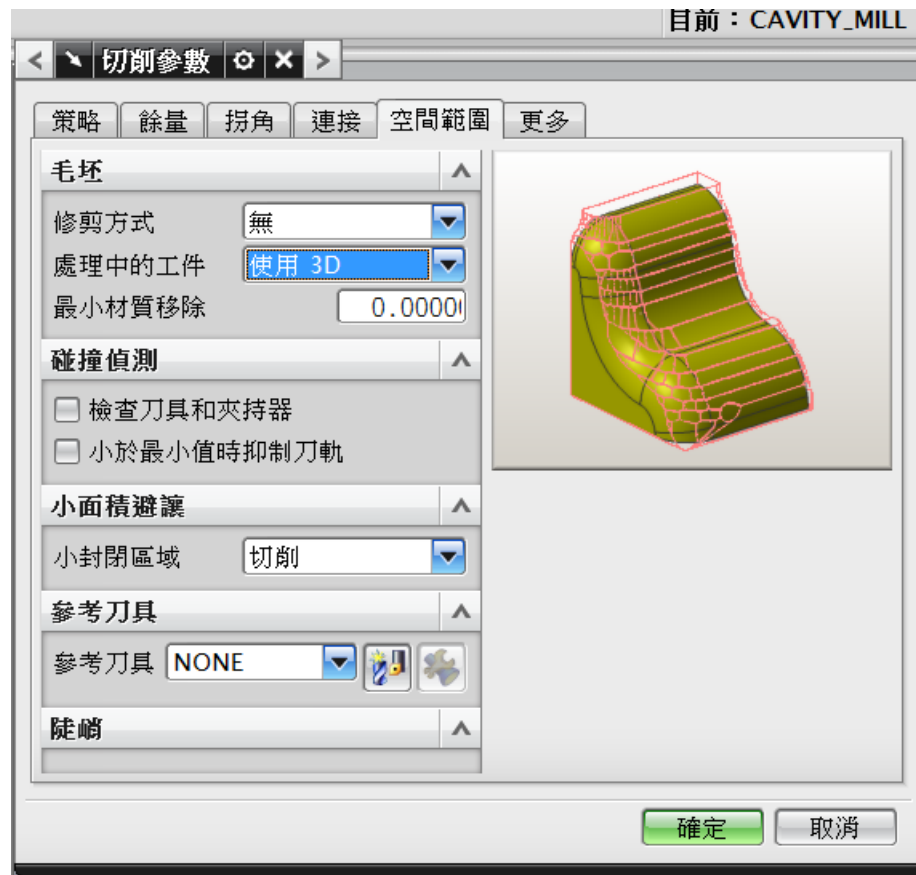
4. 建立第二把刀 用來中加工



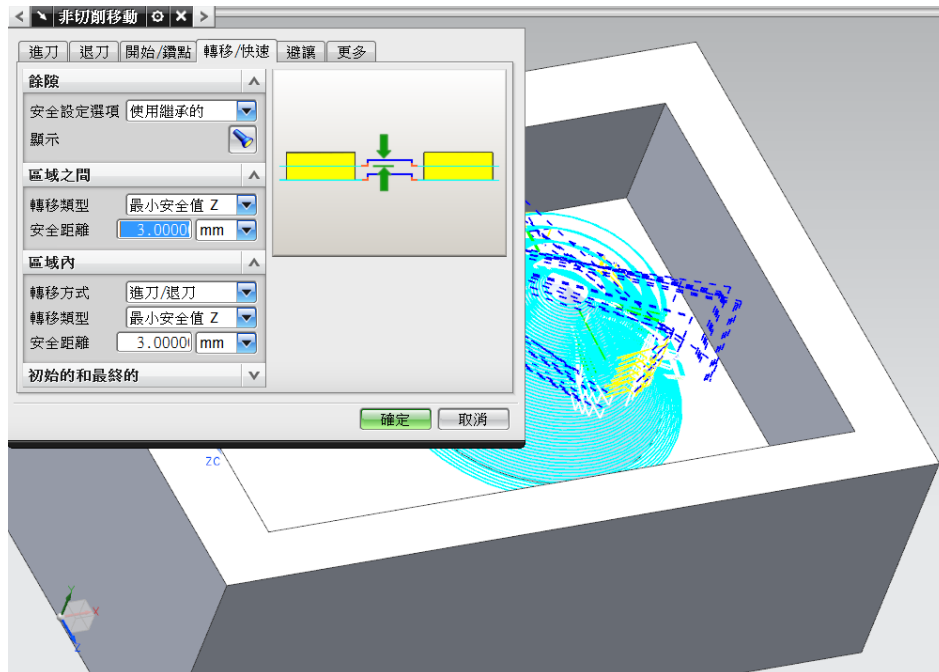
4. 建立第二個工序



5. 改成使用 3D



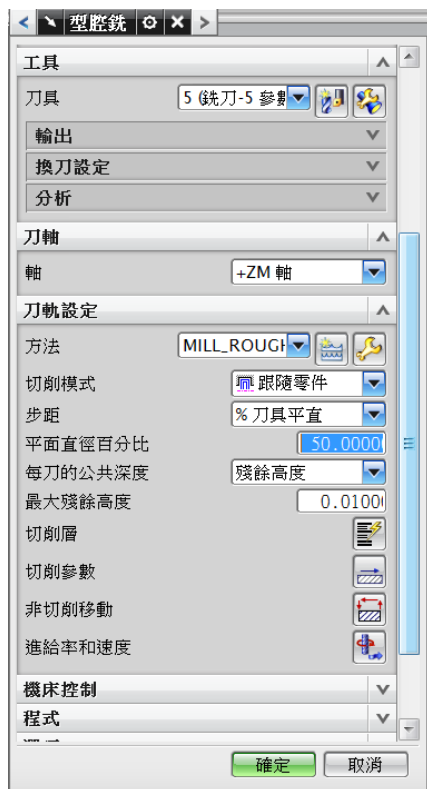
6. 優化刀具路徑 非切削移動中更改



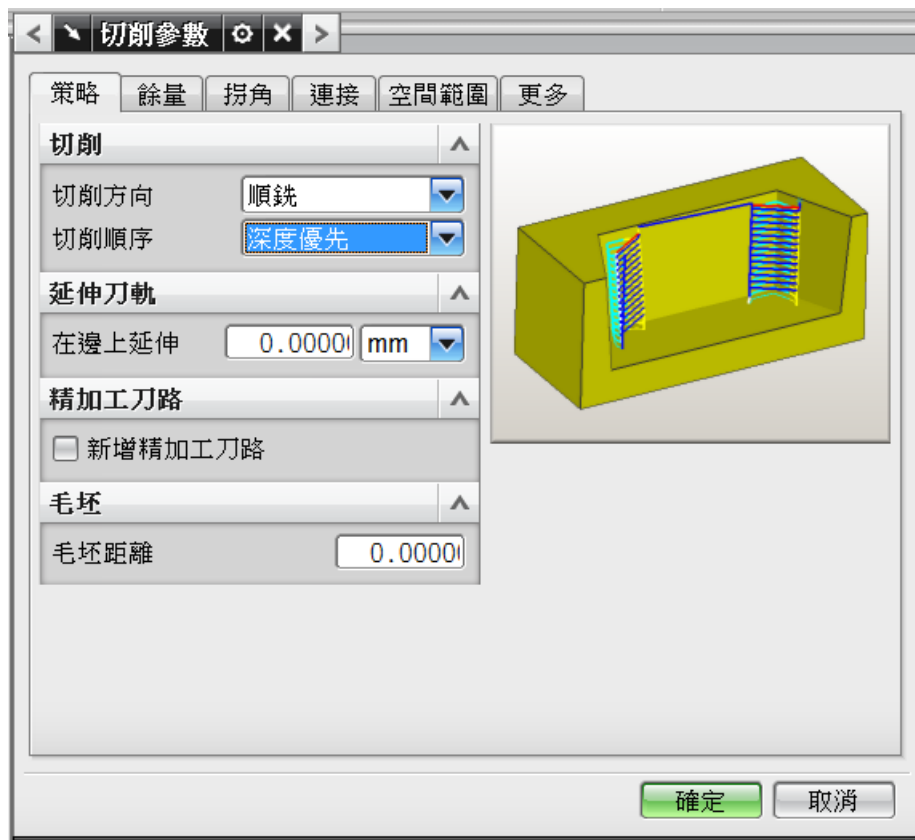
7 建立最後一把刀具



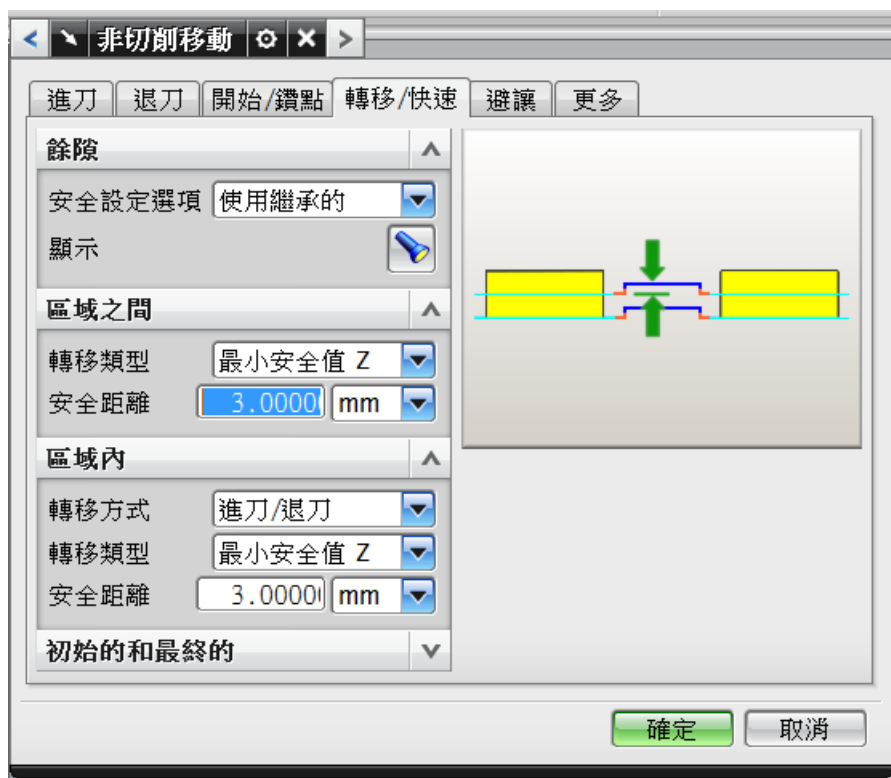
8. 建立工序



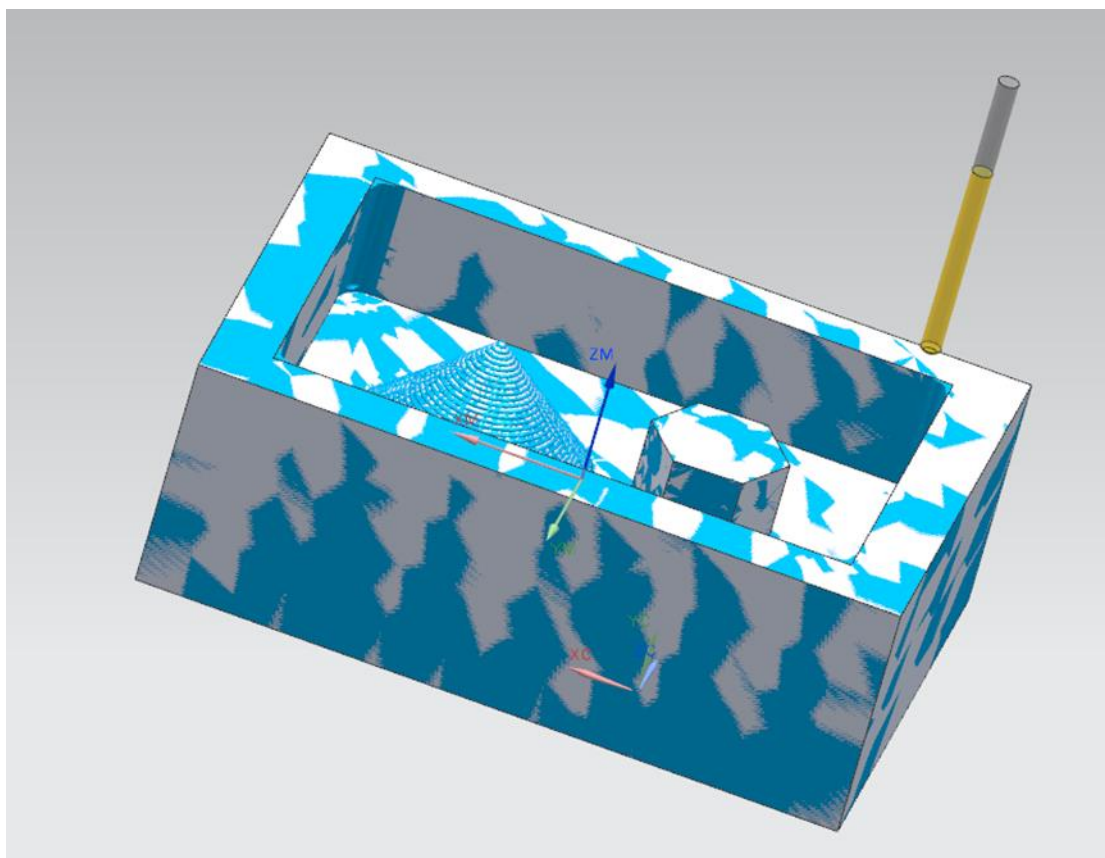
9. 切削參數中改 使用 3D 深度優先



10. 優化刀具路徑 非切削移動改最小安全值 Z



11. 大功告成

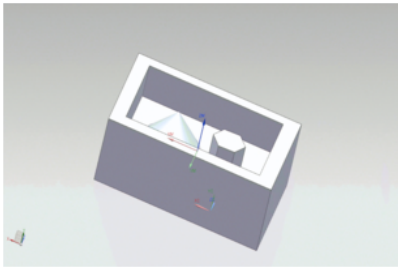



車間檔案(不清楚為何有空格請老師指教)

Page : 1 of 1

SIEMENS

Program Sheet

Part name: 1_x_t	Drawing name: "-"
Material: "-"	Part number: "-"
Machine: "-"	Program type: "-"
Pictures :	Description :
	

Index	Operation Name	Type	Program	Machine Mode	Tool Name	Path Image
1	CAVITY_MILL_1	Cavity Milling	NC_PROGRAM	MILL	5	

Author : Nonenoic

Checker : Nonenoic

Date :

Thu Nov 12 12:59:55 2015

程式

N0010 G00 G90 X2.5656 Y-1.63 U0.0 V0.0
N0020 Y-1.7284
N0030 X2.664
N0040 X2.6861
N0050 G03 X2.6886 Y-1.7259 I.003 J-.0055
N0060 G00 Y-1.7039
N0070 Y-1.6054
N0080 X2.5902
N0090 X2.5568 Y-1.6267
N0100 Y-1.7251
N0110 X2.6552
N0120 X2.6853
N0130 Y-1.6951
N0140 Y-1.5966
N0150 X2.5869
N0160 X2.5537 Y-1.6249
N0170 Y-1.7234
N0180 X2.6521
~~略
N0810 X-2.5515
N0820 Y-1.6246
N0830 X-2.5848 Y-1.5913
N0840 X-2.6832
N0850 Y-1.6897
N0860 Y-1.723
N0870 X-2.6499
N0880 X-2.5515
N0890 Y-1.6246
N0900 X-2.5848 Y-1.5913
N0910 X-2.6832
N0920 Y-1.6897
N0930 Y-1.723
N0940 X-2.6499
N0950 X-2.5515
N0960 Y-1.6246
N0970 M02